





# In-situ Oxygen analysis for concentrations as low as 1 x $10^{-30}$ to 100%

# The Novatech 1231 and 1232 Oxygen probes incorporate the world's most rugged zirconia sensors. They are ideal for:

- · Flue gas analysis
- Oxygen levels in boilers, kilns and furnaces
- Combustibles analysis
- Carbon potential measurement
- Water vapour concentration and dew point measurement
- Inert and sterile packaging
- General industrial use
- Annealing furnaces

The Novatech 1231 and 1232 Oxygen probes are Australian-made and embody the research and development of one of Australia's premier research organisations, the CSIRO.

The Novatech 1231 and 1232 probes are highly accurate, and have minimal drift  $(\pm 1\%)$ .

The Novatech in-situ probes are highly durable; choose the Novatech 1231 for analysing gases with temperatures below 900°C and the Novatech 1232 for temperatures 700°C to 1400°C.

## The Novatech 1231 and 1232 probes have a very rapid response to changes in Oxygen levels

A response time of between 1 and 4 seconds to oxygen level concentration changes means that potentially hazardous situations such as those caused through the build-up of dangerous, fuel-rich conditions can be avoided.

### The Novatech 1231 and 1232 probes are easy to install

The probes are inserted into the flue, or other measuring point, and the threaded nipple (1.5 " BSP or NPT) is screwed on to a mating socket welded to the process. Connect the probe cable to the analyser, and you are ready to measure and/or control the combustion process.

#### Novatech offers you safety of operation

Use the Novatech 1632 which has a main burner safety interlock. This is the ONLY reliable way of preventing potentially explosive situations; SHOULD THE MAIN BURNER FAIL OR SHUT DOWN THEN THE SENSOR'S HEATER IS DE-ENERGISED SO THAT DANGEROUS FLUE GASES CANNOT BE IGNITED BY THE PROBE!



# **Specifications**

Model	1231	1232
Applications:	Combustion flue	Combustion flue gases
	gases below	above 700°C with
	900°C (Note 1)	no contaminants
		eg natural gas, light oils
Temperature Range:	0-900°C	700-1400°C
Length:	250-2000 mm	500-1500 mm
Process Connection:	$1^{1}/_{2}$ " BSP or NPT	<sup>3</sup> /4" BSP or NPT
Sheath OD:	34 mm	19 mm
Electrical Connection:	Weather-proof plug-in connector or optional screw terminals.	
	Hazardous area heads have screw terminals.	
Cable:	Order a specific length with the analyser except for hazardous	
	installations where the cable is supplied by the customer.	
Heater:	Yes	No
Flue Gas Thermocouple:	Refer to note 2	R, integral
Response Time:	Typically $< 4$ seconds	Typically $< 1$ sec
Head Temperature:	100°C Max	150°C Max
Reference Gas:	Air 50 cc/minute approx. Pump supplied within analyser	
Calib'n Check Gas Flow:	10 to 500 cc / minute	10 to 500 cc / minute
Ref. Air Connection:	<sup>1</sup> /4" tube	Integral air line in probe cable
Particulate Filter (optional):	Removable titanium	Not required
	30 μm stand'd, 15 μm opt'n	
Calib'n Check Gas Connection:	<sup>1</sup> /8" NPT female	<sup>1</sup> /8" NPT female
Weight:	1.8 kg plus 0.16 kg/100 mm	0.1 kg / 100 mm length
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#### Notes

- Care must be taken to avoid contact with explosive or inflammable gases with 1231 heated Oxygen probes when hot. Novatech Oxygen analysers have built-in safety protection which disconnects the heater when the main flame is off.
- 2. A separate flue gas thermocouple is required with a 1231 probe if a flue gas temperature display on the analyser is required. A 1231 Oxygen probe has an integral type K thermocouple which is used to control the sensor temperature.

#### **Ordering Information**

- Probe insertion length (from process end of mounting thread to probe sensing tip). Standard lengths below
- Weather-proof plug or screw terminal connections
- No filter or standard 30  $\mu m$  filter or 15  $\mu m$  option (1231 only)
- Process connection thread type, BSP or NPT
- Cable with plug connector or no connector

# Standard Probe 'U' Lengths 1231 1232 250 mm 500 mm 350 mm 750 mm 500 mm 1000 mm 750 mm 1500 mm 1000 mm 1500 mm

#### **Distributed by:**

2000 mm



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